# Chapter Scheme

<table>
<thead>
<tr>
<th>Chapter</th>
<th>Title</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chapter - I</td>
<td>Introduction</td>
<td></td>
</tr>
<tr>
<td>1.1</td>
<td>Historical Back Ground of Public Transport</td>
<td>1</td>
</tr>
<tr>
<td>1.2</td>
<td>Public Transport Before Nationalisation.</td>
<td>1</td>
</tr>
<tr>
<td>1.3</td>
<td>R.T.C. Act Road Transport Act.</td>
<td>1</td>
</tr>
<tr>
<td>1.4</td>
<td>Formation of Road Transport Corporation.</td>
<td>2</td>
</tr>
<tr>
<td>1.5</td>
<td>Formation of Maharashtra State Board Transport.</td>
<td>3</td>
</tr>
<tr>
<td>1.6</td>
<td>Working of M.S.R.T.C.</td>
<td>4</td>
</tr>
<tr>
<td>1.7</td>
<td>Back Ground of Central Workshop.</td>
<td>6</td>
</tr>
<tr>
<td>1.8</td>
<td>Central Workshop at a Glance.</td>
<td>7</td>
</tr>
<tr>
<td>1.9</td>
<td>Staff Structure.</td>
<td>9</td>
</tr>
<tr>
<td>1.10</td>
<td>Production Activities - Process Chart</td>
<td>11</td>
</tr>
<tr>
<td>1.11</td>
<td>Production Trend</td>
<td>11/1</td>
</tr>
<tr>
<td>1.12</td>
<td>Installed Capacity.</td>
<td>12</td>
</tr>
<tr>
<td>1.13</td>
<td>Performance of the M.S.R.T.C.</td>
<td>13</td>
</tr>
<tr>
<td>1.14</td>
<td>References</td>
<td></td>
</tr>
<tr>
<td>Chapter - II</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.1</td>
<td>Objectives of the Study.</td>
<td>26</td>
</tr>
<tr>
<td>2.2</td>
<td>Scope of Study.</td>
<td>26</td>
</tr>
<tr>
<td>2.3</td>
<td>Hypothesis.</td>
<td>27</td>
</tr>
<tr>
<td>2.4</td>
<td>Data Collection - Initial Data - I, Secondary - II</td>
<td>28</td>
</tr>
<tr>
<td>2.5</td>
<td>Data Processing.</td>
<td>29</td>
</tr>
</tbody>
</table>
2.6 : Methods of Drawing Information. 29
2.7 : Research Methodology
   Reason for section of topic - I 31
   Research Methodology - II. 32
2.8 : Aims & objectives of the Study. 32

CHAPTER III : Introduction of Value Engineering.
3.1 : Introduction 34
3.2 : Historical Back Ground. 34
3.3 : Indian Scenario. 36
3.4 : Necessity and Importance of Value Engineering. 37
3.5 : Concept of Value Engineering. 41
3.6 : Defined Value Engineering. 43
3.7 : Function Phase. 60
3.8 : Recommendation Phase. 68
3.9 : Implementation Phase. 72

CHAPTER - IV : The Experimental Data Analysis
Case Studies On - I (1) - Tapet Cover Oil Filler Assembly. 74
4.1.1 : Profile on C.W.D. 75
4.1.2 : Problem Definition 78
4.1.3 : Cost details of Individual Parts. 79
4.1.4 : The Information Phase. 80
4.1.5 : Creation Phase. 82
4.1.6 : Brain Storming Speculation. 83
4.1.7 : Suggested Design. 85
4.1.8 : Summary of Brain Storming Speculation. 87
4.1.8 : Evaluation of Oil filter Body. 91
4.1.9 : Savings Due to Change in Design of Oil Filler Assembly. 93
4.1.10 : Summary. 93
4.1.11 : Conclusion. 96
4.1.12 : Recommendation. 97

Case Study No.2
Re-Use of Piston.

4.2.1 : Introduction 100
4.2.2 : Objectives and Scope. 100
4.2.3 : Requirement. 103
4.2.4 : Details about Piston Assembly. 104
4.2.5 : Approach and Methodology. 105
4.2.6 : Information Phase. 106
4.2.7 : Cost Analysis Chart.
   I) Engine Cut Away. 112
   II) Engine Exploded Viral. 113
   III) Spare Part of Piston Assembly. 114/115
4.2.8 : Criterion Technology Level. 116
4.2.9 : Proposals. 117
4.2.10 : Cost Benefit Analysis. 124
4.2.11 : Projected Saving Potential. 125
4.2.12 : Conclusions. 125
4.2.13 : Recommendation. 125

Case Study No.3
On Fuel Spring Loaded Bolt

4.3.1 : Introduction. 141
4.3.2 : Problems. 141
4.3.3 : Objectives & Scope. 141
4.3.4 : Approach & Methodology. 141
4.3.5 : Creative Work. 142
4.3.6 : Conclusion. 149
4.3.7 : Recommendation. 149
Case Study No.4
Use Of Push Rod

4.4.1 : Orientation. 150
4.4.2 : Present Practice. 150
4.4.3 : Objectives. 151
4.4.4 : Present & Modified Design. 152
4.4.5 : Cost Analysis. 152
4.4.6 : Total Saving 152
4.4.7 : Conclusion. 152
4.4.8 : Recommendations. 153
4.4.9 : Reference. 154

Case Study No.5
Case Study - On System Approach to Efficient Use of Electrical

4.5.1 : Introduction. 155
4.5.2 : Need of Study. 156
4.5.3 : Aims and Objectives. 157
4.5.4 : Hypothesis. 157
4.5.5 : Reason for Selection of Topic 157
4.5.6 : Methodology for Study. 158
4.5.7 : Existing Problems. 158
4.5.8 : Present System. 160
4.5.9 : Observation and Measurement. 166
4.5.10 : Collection of Data. 166
4.5.11 : Savings After VE. 169
4.5.12 : Energy Savings in Electric Motor. 177
4.5.13 : Energy Saving Opportunity in Welding Machine. 177
4.5.14 : Energy Saving in Motor. 200
4.5.15 : Summary of Savings. 204
4.5.16 : Savings by Improving Output. 204

Case Study No.6
Study on A Energy Conservation and Efficient Use of Steam.

4.6.1 : Introduction. 206
### Case Study No.7

**Studies on Work Measurement on Coach Shop (Work Study)**

<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.7.1</td>
<td>Introduction.</td>
<td>247</td>
</tr>
<tr>
<td>4.7.2</td>
<td>Objectives and Scope.</td>
<td>248</td>
</tr>
<tr>
<td>4.7.3</td>
<td>Nature of Work.</td>
<td>249</td>
</tr>
<tr>
<td>4.7.4</td>
<td>Approach and Methodology.</td>
<td>249</td>
</tr>
<tr>
<td>4.7.5</td>
<td>Need of Study.</td>
<td>251</td>
</tr>
<tr>
<td>4.7.5.1</td>
<td>Activity Sampling Work Study on Floor.</td>
<td>251</td>
</tr>
<tr>
<td>4.7.6</td>
<td>Coach Assembly Section.</td>
<td>256</td>
</tr>
<tr>
<td>4.7.8</td>
<td>1) Auto Electric Section.</td>
<td>259</td>
</tr>
<tr>
<td>4.7.9</td>
<td>Window Section.</td>
<td>261</td>
</tr>
<tr>
<td>4.7.10</td>
<td>Works Study Manufacturing Section.</td>
<td>263</td>
</tr>
<tr>
<td>4.7.11</td>
<td>Paint Section.</td>
<td>268</td>
</tr>
<tr>
<td>4.7.12</td>
<td>Study on Uphostory Section.</td>
<td>270</td>
</tr>
<tr>
<td>4.7.13</td>
<td>Bondering Section.</td>
<td>277</td>
</tr>
<tr>
<td>4.7.14</td>
<td>Study of Final Dressing.</td>
<td>277</td>
</tr>
<tr>
<td>4.7.15</td>
<td>Workstudy Progress Section.</td>
<td>279</td>
</tr>
<tr>
<td>4.7.16</td>
<td>Savings in Manhours.</td>
<td>280</td>
</tr>
<tr>
<td>4.7.17</td>
<td>Conclusion</td>
<td>280</td>
</tr>
<tr>
<td>4.7.18</td>
<td>Recommendation.</td>
<td>280</td>
</tr>
</tbody>
</table>

### Case Study No.8

**Studies on Work Measurement on Coach Shop (Work Study)**

<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.8.1</td>
<td>Introduction.</td>
<td>283</td>
</tr>
<tr>
<td>4.8.2</td>
<td>Need of Study.</td>
<td>283</td>
</tr>
</tbody>
</table>
4.8.3: Objectives 284
4.8.4: Methodology. 284
4.8.5: History & Principles. 291
4.8.6: Workstudy on Floor Engine Section. 293
4.8.7: Results 308
4.8.8: Conclusion 309
4.8.9: Recommendation. 309

Case Study No.9

Case Reduction through Materials Management.

4.9.1: Introduction. 309
4.9.2: Problems. 310
4.9.3: Objectives. 311
4.9.4: Inventory Scenario. 312
4.9.5: Literature Survey. 313
4.9.6: Methodology - Methods of Buying. 321
4.9.7: Observation. 323
4.9.8: Cause of High Inventory. 323
4.9.9: Scope and Limitation. 324
4.9.10: Creative Work. 326
4.9.11: Cost Benefit Analysis. 337
4.9.12: Conclusion. 337
4.9.13: References. 337

Case Study No.10

Case Study on Lead Time

4.10.1: Introduction. 350
4.10.2: Objectives. 350
4.10.3: Purchasing Ratio. 350
4.10.3.1: Problems Faced. 351
4.10.4: Inventory. 351
4.10.5: Observations. 352
4.10.6: Procedure of Placing P.O. 353
4.10.7: Creative Work. 357
4.13.8 : Methodology. 420
4.13.9 : Objectives. 421
4.13.10 : Limitations. 421
4.13.11 : Hypothesis. 421
4.13.12 : Scope. 421
4.13.13 : Cost Benefit Analysis. 435
4.13.14 : Conclusion and Recommendation. 436
CHAPTER - V : Summary, Conclusion & Results. 438
: Bibliography. 443