APPENDIX I

The Units

As stated earlier, there were 15 working cotton mills in Punjab and Haryana in the beginning of 1971. Five of these units belong to big business houses - DCM, Birla and Thapar. Two are private limited companies, 11 out of these 15 have their registered offices outside the States of Punjab and Haryana - 4 in Delhi and 3 in Calcutta. Essential information about these units is given below:

1. Jagatjit Cotton Textile Mills Ltd. set up by the Thapar Group of Industries in 1946, is situated on the G.T. Road, Phagwara (Punjab). Its registered office is at Thapar House, 25 Brabourne Road, Calcutta-1 and Mr. M.M. Thapar is the Managing Director. It is a composite unit with 50,204 spindles and 1060 looms and employs 4838 workers. The capital investment of this unit was about ₹. 199.19 lakhs as fixed capital and ₹.83.12 lakhs as working capital in 1969-70 which increased to 171.20 lakhs, ₹. 33.42 lakhs respectively in 1970-71. The total value of production was about ₹. 560 lakhs in 1969-70 and ₹. 663.39 lakhs in 1970-71. The main fabrics produced at this unit are long cloth, dasuti, dhoties, sarees, flannel, blanket, drill, chaddar etc.

2. Technological Institute of Textiles is situated at Birla Colony, Bhiwani (Haryana). It was established in 1943 under Birla Education Trust. This is a composite unit and has 35,388 spindles and 644 looms and gives average employment to 2701 workers. Capital investment on this mill is ₹. 83.5 lakhs as fixed capital and ₹. 108.57 lakhs as working capital and value of production was about ₹. 250.84 lakhs in 1969-70 and ₹. 569.07 lakhs in 1970-71. It produces 14s to 38s carded yarn and fabrics produced in this unit are long cloth, dhoties, sarees, shirtings, suaces, satin, crepe, poplin etc.

3. One spinning unit - Suraj Textile Mill, Malout is not working.
3. Bhiwani Textile Mills Ltd. belongs to the Birla Group. It is located near Technological Institute of Textile (an educational institution run by the Birlas). Formerly it was known as Punjab Cloth Mills Ltd. but its name has been changed to Bhiwani Textile Mills. Its proprietors are Gwalior Rayon Silk Manufacturing and Weaving Co. Ltd., Birlagram Nagda, M.P. It was established in 1939. It is a composite Unit with 20,096 spindles and 334 looms and gives average employment to 1900 workers. Capital investment of this mill is Rs. 33.94 lakhs as fixed capital and its working capital is Rs. 57 lakhs and its value of production was about Rs. 156.9 lakhs in 1969-70. It spins 10s to 28s carded yarn and produces long cloth, dhoties and sarees of coarse quality.

4. Dayal Bagh Spinning and Weaving Mill Ltd. is the oldest cotton mill in the entire region. It was established in 1888 in Amritsar. It may be noted that Amritsar was the biggest and the most flourishing town of that part of the Punjab which came to India's share after partition in 1947. It is a composite unit. It is an irony that the oldest mill is the smallest in size in term of work force. It has only 12,062 spindles and 228 looms. During 1967-68, the last year of its working it employed 278 workers and produced fabrics worth Rs. 6.5 lakhs only. The main items of production were chadder, long cloth and printed chintz.

5. Hissar Textile Mills, Hissar (Haryana) is owned by the DCM Group. It was established in the year 1955 and its Managing Agents are M/S Bharat Ram Charat Ram Pvt. Ltd., Bara Hindu Rao, Delhi. It gives an average employment to 3270 workers. Total investment in 1970-71 was Rs. 721.69 lakhs - Rs. 521.38 lakhs as fixed capital and Rs. 200.31 lakhs as working capital. The total value of production was about Rs. 828 lakhs in 1969-70 and Rs. 970.70 lakhs in 1970-71. It is a spinning unit and spins 4s to 60s cotton, 20s to 80s terene yarn of high quality.

6. Usha Spinning and Weaving Mills Ltd. is located in Faridabad (Haryana). It was established in 1963. This was the time when the industrial complex at Faridabad was just coming up. The State Government was keen to develop Faridabad as an industrial centre

---

2It is working partially giving employment to 50.
and provided all facilities to attract industry. It is only a spinning unit equipped with 28,776 spindles and gives average employment to 1,350 workers. Capital investment on this mill is ₹ 152.54 lakhs as fixed capital and ₹ 98.06 lakhs as working capital. The mill spins 6s to 30s yarn and the value of production was about ₹ 251.01 lakhs in 1968-69 and ₹ 353.32 lakhs in 1970-71.

7. Shree Bhawani Cotton Mills Ltd. is situated at Abohar, the richest cotton growing area in Punjab. The mill was established in 1954 as a spinning unit with 15,000 spindles. The number of spindles has, however, increased to 31,276. The size of the workforce is 1,753 workers. It has a capital investment of ₹ 78 lakhs out of which ₹ 30 lakhs is paid up capital. The mill produces 4s to 40s carded yarn and 20s to 24s staple fibre yarn. Total production was ₹ 375 lakhs and ₹ 503.38 lakhs in 1969-70 and 1970-71 respectively.

8. Bharat Commerce & Industries Ltd. belongs to the Birla group and was established in 1964 at Rajpura (Punjab). The choice of location was influenced by some facilities provided by State Government which was keen to develop Rajpura as an industrial centre. It is only a spinning unit and the number of spindles has remained fixed at 28,280 since its establishment. The mill employs 1,133 workers and spins 15s, 20s, 24s, 30s to 40s counts. Capital investment on this mill is ₹ 123 lakhs as fixed capital and its working capital ₹ 31.56 lakhs and value of production was about ₹ 279 lakhs in 1969-70 and ₹ 324.75 lakhs in 1970-71.

9. Kharar Textile Mills, is situated at Kharar near Chandigarh and is owned by Panipat Woollen and General Mills Ltd. which runs one woollen mill at the same place. It was established in 1965 and has got 17,820 spindles and gives average employment to 977 workers. This is a spinning unit manufacturing staple and cotton yarn ranging from 6s to 32s. Capital investment of this mill is ₹ 102 lakhs as fixed capital and its working capital is ₹ 49 lakhs and the value of production was about ₹ 150 lakhs in 1968-69 and ₹ 146.87 lakhs in 1970-71.

10. Mohan Spinning Mills is situated at Circular Road, Rohtak (Haryana). It was established in the year 1963. This is a spinning unit having 17,292 spindles and gives average employment to 609 workers. Capital investment of this unit amounts to ₹ 110 lakhs as fixed
and Rs. 50 lakhs as working capital and the value of production amounts to Rs. 105 lakhs in a year and Rs. 170.32 lakhs in 1970-71.

11. Jawala Textile Mills is situated on Main Delhi-Gurgaon Road about 15 kilometres from Gurgaon (Haryana). The proprietor S.P. Virmani & Sons (P) Ltd. have other business interests also in Delhi and a flour mill in Amritsar. The unit was established in 1964. Its fixed capital is 50.78 lakhs and working capital Rs. 15.91 lakhs and value of production Rs. 90.74 in 1968-69 and Rs. 100 lakhs in 1970-71. Its average employment is 1000. Its product is cotton yarn. It has 12,048 spindles and the type of yarn spun - cotton single and double count 4s to 110s.

12. Ellson Cotton Mills Pvt. Ltd. is situated at Ballabgarh (Haryana) 30 kilometres from Delhi. It was established in 1966, with a paid up capital of Rs. 2750,000. Fixed capital is of the order of Rs. 77 lakhs and its working capital is Rs. 10 lakhs. The value of production came to about Rs. 70.45 lakhs in 1970-71. The Unit has 12,000 spindles and gives average employment to 300 workers and spins 12s to 40s count yarn.

13. Gopichand Textile Mills, Sirsa Road, New Anaj Market, Sirsa (District Hisar) was established in 1962. Managing Director is Shri Ved Parkash Ahuja and paid up capital is Rs. 3,956,112. Fixed capital Rs. 87.63 lakhs and value of production was Rs. 190.01 lakhs in 1970-71. The unit has 12,500 spindles and provides average employment to 1,080 workers. It spins 6s, 10s, 20s, 24s and 30s single, double and coarse.

14. Vardhman Spinning and General Mills Ltd. is owned by an industrialist family at Ludhiana which is well known for woolen hosiery and after having diversified in woolen fabrics entered cotton mill industry. The same group is now setting up a steel mill in Faridabad. This mill was established in 1963 and it provides employment to 806 workers and supervisory staff. With a fixed capital investment of Rs. 77.78 lakhs working capital is about Rs. 62.43 lakhs. The value of production was Rs. 204.46 lakhs in 1969-70 and Rs. 248.00 lakhs in 1970-71.

15. Suraj Textile Mills Ltd. is situated at

---

3The Unit is not working.
Malout, a mandi town in Punjab. It was established in 1960 with an authorised capital of Rs. 1.00 crore and paid capital of Rs. 29.9 lakhs. It is one of the smallest units in the region and has only 12,180 spindles. Capital investment of this mill was Rs. 58.85 lakhs fixed and Rs. 5.36 lakhs as working capital. The Unit gave average employment to 534 workers in 1967-68 and it manufactured 6s to 10s coarse yarn only.

Statistical data regarding size, investment, value of production of the Cotton Mill Industry of Punjab and Haryana is given in Table 6.


Department of Industries, Punjab.
Department of Industries, Haryana.