APPENDICES
Appendix-2

Specifications for uniforms


2.1 The specifications for cotton poplin uniforms are:

a) Shrinkage 1%
b) Colour fastness to washing rating 4
c) Warp count 60 g/2
d) Weft count 60 g/2
e) Ends per inch 43
f) Picks per inch 22
g) Weight 13.5 gms/m²
h) Breaking load for warp 710 N
i) Breaking load for weft 355 N
j) Elongation 3%

2.2 Specifications for Military Defence uniforms

Before Independence, the Defence Department had its own specifications known as IND/TC/series and this specification was used for Military, Navy, Air Force and
Border Security. Later, when I.S.I specifications was formulated, this was used as a national standard for uniforms for all the services.

2. Specifications for polyester/cotton blends against Defence requirements

a) Colour - olive green Khaki shade for trousers and shirts.

b) Weave - plain weave for shirting, 3/1 twill weave for trousers using 2 fold yarns.

c) Finish - heat setting.

d) Threads/dm - warp 260, weft 150.

e) Count - warp 20 tex x 2 for warp and weft.

f) Weight - 190 ± 5 mass/m²

g) Breaking load 880 N for warp, 640 N for weft.

h) Blend composition - 67 polyester/33 cotton.

i) Dimensional change 2%.