

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE NO.
1.1	Line diagram of a Machine vision system for sorting and grading of fruits	5
2.1	Vertical Orientation Unit	17
2.2	Experimental setup	17
2.3	Performance of Vertical Orientation unit Time versus Percentage success	20
2.4	Horizontal orientation Unit	22
2.5	Performance of Horizontal Orientation unit Time versus Percentage success	24
2.6	Mechanical Assembly of Fruit Feeding, Orienting and Conveying sections	26
2.7	Photograph of the conveyor System	27
2.8	Apple Feeding Section	28
2.9	Apple Orienting Rollers Assembly	28
3.1	Spectral emissions of illumination sources	37
3.2	Front Lighting setup for image acquisition	39
3.3	Back Lighting setup for image acquisition	39
3.4	Structured Lighting setup for image acquisition	41
3.5	Illumination system Design	44
3.6	Photograph of the Illumination system	45

FIGURE NO.	TITLE	PAGE NO.
3.7	Image Histogram of the white acrylic sheet with Incandescent lamps	48
3.8	Image Histogram of the white acrylic sheet with CFL lamps	48
3.9	Image Histogram of the white acrylic sheet with Incandescent and CFL lamps	49
3.10	RED Component distribution across active field at five positions for all standards	52
3.11	GREEN Component distribution across active field at five positions for all standards	52
3.12	BLUE Component distribution across active field at five positions for all standards	53
3.13	Image of the Acrylic sheet	55
3.14	3D-distribution of RED component of Acrylic Sheet Image	55
3.15	3D-distribution of GREEN component of Acrylic Sheet Image	55
3.16	3D-distribution of BLUE component of Acrylic Sheet Image	55
3.17	Delrin ball Images at six different positions	57
3.18	RGB Intensity of Delrin Ball at six positions	57
3.19	RGB Histogram of Delrin ball at Position 1	58

FIGURE NO.	TITLE	PAGE NO.
3.20	RGB Histogram of Delrin Ball at Position 2	58
3.21	RGB Histogram of Delrin Ball at Position 3	59
3.22	RGB Histogram of Delrin Ball at Position 4	59
3.23	RGB Histogram of Delrin Ball at Position 5	60
3.24	RGB Histogram of Delrin Ball at Position 6	60
4.1	Colour Cube with Camera measurable limits	66
4.2	Spectral response of TMC 9700 camera	69
4.3	Camera Calibration screen	72
4.4	Block diagram of imaging system	73
4.5	Parameters of Field of View	75
4.6	LENS model	75
4.7	2/3" CCD Physical Dimensions	77
4.8	Block diagram of the Frame grabber card	78
4.9	External trigger interface to DT3154	81
4.10	Pulse train generated by Proximity switch 'A'	82
4.11	Six positions of Delrin ball Image	83
4.12(a)	Background elimination process	85
4.12(b)	Background elimination process	86
4.13	One of the images of the machine background with apple	87
4.14	Image of the machine background without apples	87
5.1	The six evaluation methods	92
5.2	Test apple's image contour with angle of tilt	93
5.3(a)	Gray image of test apple	94

FIGURE NO.	TITLE	PAGE NO.
5.3(b)	Contour image of the test apple	94
5.3(c)	Circle fitted into the stem calyx oriented image	94
5.4(a)	Gray image of test apple	96
5.4(b)	Contour Image of test apple	96
5.4(c)	Parabola fitted into the stem calyx oriented image	96
5.5(a)	Gray image of test apple	97
5.5(b)	Contour image of test apple	97
5.5(c)	Ellipse fitted into the stem calyx oriented image	97
5.6(a)	Gray image of test apple	99
5.6(b)	Contour image of test apple	99
5.6(c)	Contour Image with principal axis	99
5.7	Contour image of “RedYell2”	101
5.8	Contour image of “Green2”	101
5.9	Radius signature analysis of test apples “RedYell2” and “Green2”	102
5.10	Area signature analysis of test Apples “RedYell2” and “Green2”	102
5.11(a)	RED1 Apple Gray image	105
5.11(b)	RED2 Apple Gray image	105
5.11(c)	RED3 Apple Gray image	105
5.11(d)	RED4 Apple Gray image	105
5.12	The graphical forms of the radius analysis of the four test apples	106
5.13	The graphical forms of the area analysis of the four test apples	106

FIGURE NO.	TITLE	PAGE NO.
6.1	Images of Apple-1 and their contours	113
6.2	Radius signatures for Apple-1 and their median signature	118
6.3	Radius Signatures for Apple-2 and their median signature	118
6.4	Area signatures for Apple-1 and their median	125
6.5	Area signatures for Apple-2 and their median	125
6.6	Sectoral radius vectors	126
6.7	Contour vectors median plot for six postures of Apple-1	130
6.8	Frequency distribution of median Radius signatures of Apple-1 and Apple-2	137
6.9	Frequency distribution of median area signatures of Apple-1 and Apple-2	137
6.10	Frequency distribution of contour vectors median of Apple-1	139
6.11	Frequency distribution of contour vector of six apples	139
7.1	RGB colour cube	143
7.2	The C.I.E. Chromaticity Diagram	143
7.3	Double cone model of HSI colour space	144
7.4	Six Test Apples images in one of their 10 postures	149
7.5	Hue histograms of reference and test apples	154