LIST OF TABLES:

1.1 Consumption of petroleum products in India 1
1.2 Lube-base stock production capacity in India 2
2.3 Lube-base stock potential of few crudes 4
1.4 Operating parameters of MEK dewaxing 13
1.5 Effect of solvent dilution in filtration rate 17
1.6 Role of hydrocarbon type in flow properties of lub oil 19
2.1 Hydrocarbon assimilating microorganisms 34
2.2 Summary of production capacity of SCP from hydrocarbon 44
2.3 Growth parameters of yeasts on hydrocarbons 46
2.4 Proximate composition of Bacteria and yeast used for SCP production 54
2.5 Amino acid profile of yeast and other selected stuffs 56
2.6 Recommended standards for SCP from hydrocarbons 60
2.7 Physical properties of the vacuum distillates 63
3.1.2 Composition of medium 64
3.1.4 Fermentor dimensions 68
4.1.1 Screening of yeast strains 85
4.2.1 Effect of temperature on sp. growth rate 97
4.2.2 Determination of activation energy 98
4.2.3 Effect of temperature on yield and pour pt. 99
4.2.4 Effect of pH on sp. growth rate 105
4.2.6 Effect of oil conc. on dewaxing 110
4.3.1 Dewaxing of vacuum distillates by batch operation 118
4.3.2 Yield of biomass on vacuum distillate 119
4.3.3 Yield of dewaxed oil 120
4.3.4 Dewaxing by semicontinuous operation 122
4.3.5 Batch and semi-continuous operation 122
4.4.2 Oxygen transfer capacity at different aeration rate 134
4.4.3 KLa values at different aeration rate 134
4.4.4 Impellers Reynolds number of fermentors 138
4.4.5 Calculation of net power per unit volume (P/V) 141
4.4.6 Effect of P/V on sp. growth rate 142
4.4.7 Comparison of scale up data 151
4.5.1 Effect of solvent composition on oil recovery 157
4.5.2 Effect of solvent / emulsion ratio on recovery 158
4.5.3 Composition of different streams in the leaching operation 160
4.6.1 Properties of the microbial and solvent dewaxed oil 167
4.6.2 Changes of hydrocarbon composition 168
4.6.3 Changes in individual hydrocarbon types in sample 'A' due to microbial dewaxing 169
4.6.4 Composition of SCP from different petroleum fractions 170