TABLE OF CONTENTS

LIST OF TABLES v-vi
LIST OF FIGURES vii-ix

CHAPTER-1: INTRODUCTION 1-48

1.1.0 General introduction 1
1.2.0 Cotton 2
1.2.1 Structure of cotton fibre 3
1.2.2 Physical properties of cotton fibre 4
1.2.3 Chemical composition of cotton 5
1.3.0 Cellulose 5
1.3.1 Structure of cellulose 5
1.3.2 Chemical properties of cotton cellulose 8
1.4.0 Combustion of polymeric materials 10
1.4.1 Char formation 11
1.4.2 Smoke and combustion gases 12
1.5.0 Pyrolysis and combustion of cotton 13
1.5.1 Pyrolysis 14
1.5.2 Combustion 15
1.6.0 Flame retardants 16
1.6.1 Major groups of flame retardants 17
1.7.0 Intumescent coating 23
1.8.0 Admicellar polymerization 25
1.9.0 Mechanism of flame retardancy 26
1.10.0 Flame retardant treatments of textiles 29
1.11.0 Health safety and environmental concerns 31
1.12.0 Review on flame retardant cotton 32
1.13.0 Thermal study 40
1.13.1 Thermogravimetry 40
1.13.2 Differential thermal analysis 41
1.13.3 Differential scanning calorimetry 42
CHAPTER-2: OBJECTIVES AND SCOPE

2.1.0 Objectives and scope

2.2.0 Cotton fabric samples coated with intumescent formulations by back-coating method (Series A)

2.2.1 Cotton fabric samples coated with intumescent formulations containing nanoclays (Series A₁)

2.2.2 Cotton fabric samples coated with intumescent formulations containing nanoclay and supporting additives (Series A₂)

2.2.3 Cotton fabric samples coated with intumescent formulations containing nanoclay, polymers and additives (Series A₃)

2.3.0 Cotton fabric samples treated with phosphorus based monomer by admicellar polymerization method (Series B)

2.4.0 Techniques used to study structural, thermal, flammability and mechanical properties

CHAPTER-3: EXPERIMENTAL

3.1.0 Materials used

3.2.0 Coating of cotton fabric samples by back-coating method (Series A)

3.2.1 Preparation of intumescent formulations for back-coating

3.2.2 Method of back-coating on cotton fabric using K-control coater

3.2.3 Coating of cotton fabric with intumescent formulations containing nanoclays (Series A₁)

3.2.4 Coating of cotton fabric with intumescent formulations containing nanoclay and additives (Series A₂)

3.2.5 Coating of cotton fabric with intumescent formulations containing nanoclay, polymers and additives (Series A₃)

3.3.0 Treatment of cotton fabric with phosphorus based monomer by admicellar polymerization method (Series B)
3.4.0 Characterization of fabric samples and their char residues 65
3.4.1 Elemental analysis 65
3.4.2 SEM analysis 65
3.4.3 FTIR analysis 65
3.5.0 Thermal study 66
3.5.1 Thermogravimetry and differential thermal analysis 66
3.5.2 Differential scanning calorimetry 66
3.6.0 Flammability study 66
3.6.1 Auto flammability test 66
3.6.2 Limiting oxygen index analysis 67
3.7.0 Mechanical study 67

CHAPTER 4: RESULTS AND DISCUSSION 69-134

4.1.0 Cotton fabric coated with intumescent formulations containing nanoclays (Series A1) 69
4.1.1 Thermal study in air atmosphere (Series A1) 69
4.1.2 Flammability study (Series A1) 79
4.1.2.1 Auto flammability test 79
4.1.2.2 Limiting oxygen index test 80
4.1.3 Mechanical study (Series A1) 82
4.1.3.1 Stiffness measurement 82
4.1.3.2 Thickness measurement 82
4.2.0 Cotton fabric coated with intumescent formulations containing nanoclay and additives (Series A2) 83
4.2.1 Thermal study in air atmosphere (Series A2) 84
4.2.2 Flammability study by auto flammability test (Series A2) 91
4.2.3 Mechanical study (Series A2) 92
4.2.3.1 Stiffness measurement 92
4.2.3.2 Thickness measurement 93
4.3.0 Cotton fabric coated with intumescent formulations containing nanoclay, polymers and additives (Series A3) 94
4.3.1 Thermal study in air and inert atmosphere (Series A3) 94
4.3.2 Kinetic study 103
4.3.3 FTIR analysis of char residues of samples 110
4.3.4 Flammability study by auto flammability test (Series A₃) 114
4.3.5 Mechanical study (Series A₃) 116
4.3.5.1 Stiffness measurement 116
4.3.5.2 Thickness measurement 116
4.4.0 Cotton fabric treated with phosphorus based monomer by admicellar polymerization method (Series B) 118
4.4.1 FTIR analysis (Series B) 118
4.4.2 Elemental and SEM analyses (Series B) 120
4.4.3 Thermal study in air atmosphere (Series B) 124
4.4.4 Flammability study by auto flammability test (Series B) 128
4.4.5 Durability of treated cotton fabric (Series B) 130
4.4.6 Gravimetric analysis (Series B) 134

CHAPTER-5: SUMMARY 135-146
REFERENCES 147-158
LIST OF PUBLICATIONS 159