LIST OF SYMBOLS

DA- Drill point angle (deg)

DD- Drill Diameter (mm)

MT- Material thickness (mm)

S- Spindle speed (RPM)

F- Feed rate (mm/min)

ANN- Artificial neural networks

RSM- Response Surface Methodology

SD- System Dynamics

Ra- Surface roughness (microns)

Df- Delamination factor

WC- Tungsten Carbide