# Table of Contents

**Thesis Title**

*“The Study of Productivity Improvement of Designing In Wood Industries In Kota Region Through Computer Integrated Technology”*

Declaration by Candidate ................................................................. i

Certificate from Supervisor............................................................. ii

Acknowledgement ............................................................................ iii

Table of Contents............................................................................ iv

List of Figures .................................................................................. x

List of Tables ................................................................................... xvi

Abbreviations .................................................................................. xvii

Abstract........................................................................................... xix

## Chapter - 1 Introduction

1.1 Background ............................................................................. 2

1.2 Computer Integrated Technology ........................................... 2

1.2.1 Computer-Integrated Technology Business ....................... 4

1.2.2 MAP/TOP .......................................................................... 4

1.2.3 Pre-Research and Development ........................................... 5

1.2.4 Following critical problems in industrial Automation .......... 6

1.2.5 Technology are classified into two classes .......................... 7

1.3 Production Industry Scenario In India ..................................... 10

1.3.1 An Overview ..................................................................... 10

1.3.2 Production sector Indian and China .................................... 11

1.3.3 Manufacturing Matters, but Its Nature Is Changing .......... 13

1.3.4 How manufacturing matters .............................................. 13

1.3.5 Exhibit E1 ........................................................................ 14

1.3.6 Some Remarks ................................................................... 15

Page
1.4 Indian Manufacturing Industry
   1.4.1 Wood Industry
   1.4.2 Electrical & Electronics Industry
   1.4.3 Automobile Industry
   1.4.4 Machine Tools
1.5 Productivity Improvement
   1.5.1 The 10 primary variables that influence Organizational profit are:
1.6 Productivity Improvement In Wood Industry
1.7 Computer Integrated Technologies In Wood Designing Industry
1.8 Motivation For Research
1.9 Future Directions Of Computer-Integrated Technology
1.10 Research Objectives & Research Strategy
1.11 Outline of The Thesis

Chapter – 2 Literature Review
   2.1 Introduction
   2.2 Computer Integrated Technology
   2.3 Meaning of CIT
   2.4 Classification of CIT
   2.5 Reported Studies on Computer Integrated Technologies
   2.6 Conclusion

Chapter – 3 Research Methodology
   3.1 Introduction
   3.2 Methodology
      3.2.1 Quantitative Method
      3.2.2 Qualitative method
      3.2.3 Laboratory Experiments
      3.2.4 Survey Questionnaires
      3.2.5 Interviews
      3.2.6 Case Study
   3.3 Questionnaire Design
4.13 Adoption of Advanced Management Systems 128
4.14 Adoption of Computer Integrated Technology 131
4.15 Computer Integrated Technology Not Implemented 134
4.16 Conclusion 138

Chapter – 5 Hypotheses Testing 140
5.1 Introduction 141
5.2 Competitive Priority 141
5.3 Competitive Strength 145
5.4 Automation Steps 152
5.5 Advanced Design And Engineering Technologies 153
5.6 Computer Integrated Technology 156
5.7 Advanced Planning Technologies 160
5.8 Advanced Material Handling Technologies 162
5.9 Advanced Management Systems 165
5.10 Advanced Process Improvement Systems 168
5.11 Adoption of AMS 171
5.12 Adoption of Computer Integrated Technology (CIT) 174
5.13 CIT Not Implemented 175
5.14 Conclusion 177

Chapter – 6 Case Studies 178
6.1 Introduction 179
6.2 Case Study 179
6.2.1 Introduction of wood industry Case Study 179
6.2.2 Wooden Products Export Market 180
6.2.3 Technological Implementation of working 180
6.2.4 Aims and objectives 182
6.3 G-Code Export Function and Language Syntax 183
6.3.1 Two dimensional image analysis 184
6.3.2 Three dimensional geometry 185
6.3.3 2, 5 vs. 3 axis machine procedures 186
6.3.4 The Library (PGCode3D) 187
6.3.5 Levels of Approximation 188

6.4 Process Flow Diagram of Image to Gcode Converting Technique for CNC Router 189
6.4.1 Process Flow for image clarity in Photoshop Software 189
6.4.2 Process Flow for image convert into Line Art Software 190
6.4.3 Process Flow for image convert into 2D and 3D 191
6.4.4 Process Flow for LineArt image to simulation and starting work 192

6.5 Process Flow Screen short of Image to Gcode Converting Technique for CNC Router 193
6.5.1 A) Adobe Photoshop Process is as below: 193
6.5.2 B) The CorelDraw Process: 198
6.5.3 C) The ArtCAM Process: 209
6.5.4 D) The NC Studio Process: 224

6.6 Energy and cost efficiency in CNC machining 233
6.6.1 Cost Model Description 234
6.6.2 Experimental Data 234
   I Model 234
   II Model 235
   Compare Model -I v/s Model II 235
6.6.3 Results 235
6.7 Conclusions 236

Chapter 7 Results and Discussion 237
7.1 Introduction 238
7.2 Surveyed Industries Profiles 238
7.3 Facts of Manufacturing Strategies 240
7.4 Facts of Computer Integrated Technologies 241
   7.4.1 Advanced Design and Engineering Technologies 242
   7.4.2 Computer Integrated Technologies 242
   7.4.3 Advanced planning technologies 243
   7.4.4 Advanced Material Handling Technologies 243
<table>
<thead>
<tr>
<th>Chapter</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.4.5</td>
<td>Advanced Management Systems</td>
<td>243</td>
</tr>
<tr>
<td>7.4.6</td>
<td>Advanced Process Improvement Systems</td>
<td>244</td>
</tr>
<tr>
<td>7.5</td>
<td>Manufacturing Performances</td>
<td>244</td>
</tr>
<tr>
<td>7.6</td>
<td>Case Studies</td>
<td>245</td>
</tr>
<tr>
<td>7.7</td>
<td>Conclusion</td>
<td>245</td>
</tr>
</tbody>
</table>

**Chapter – 8 Conclusions and Suggestions for Future Work**

<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>8.1</td>
<td>Introduction</td>
<td>248</td>
</tr>
<tr>
<td>8.2</td>
<td>Summary of The Work Done</td>
<td>248</td>
</tr>
<tr>
<td>8.3</td>
<td>The Various Computers Integrated Technology Can Be Described As:</td>
<td>250</td>
</tr>
<tr>
<td>8.4</td>
<td>Contribution of The Research</td>
<td>253</td>
</tr>
<tr>
<td>8.5</td>
<td>Implication of The Study</td>
<td>254</td>
</tr>
<tr>
<td>8.6</td>
<td>Indian crafts industry</td>
<td>255</td>
</tr>
<tr>
<td>8.6.1</td>
<td>Handicrafts are classified into two categories:</td>
<td>256</td>
</tr>
<tr>
<td>8.6.2</td>
<td>Country-wise Exports of Handicrafts</td>
<td>259</td>
</tr>
<tr>
<td>8.6.3</td>
<td>Computer Integrated Technology (CIT) work on</td>
<td>260</td>
</tr>
<tr>
<td>8.7</td>
<td>Suggestions for Future Work</td>
<td>261</td>
</tr>
<tr>
<td>8.8</td>
<td>Conclusion</td>
<td>262</td>
</tr>
</tbody>
</table>

Bibliography                                                 264