

CONTENT

1. INTRODUCTION	1
2. LITERATURE REVIEW	13
2.1 CERAMIC MEMBRANE	13
2.1.1 Fundamentals of membrane permeation	13
2.1.1.1 Phenomenon of liquid permeation	18
2.1.1.2 Phenomenon of gas permeation	23
2.1.1.3 Electrodialysis	25
2.1.2 Membrane configuration & material	26
2.1.2.1 Configuration of ceramic membrane ...	26
2.1.2.2 Membrane material	28
2.1.3 Types of membrane	33
2.1.3.1 Gas separation membrane	33
2.1.3.2 Catalytic membrane reactor	34
2.1.4 Preparation of membrane	38
2.1.4.1 Macroporous substrate	39
2.1.4.2 Separating layer	40
2.2 TAPE CASTING PROCESS	50
2.2.1 Slurry formulation	51
2.2.1.1 Electrostatic stabilisation	53
2.2.1.2 Steric stabilisation	58
2.2.1.3 Electrosteric stabilisation	61
2.2.2 Assesment of dispersion	63
2.2.2.1 Electrokinetic behavior	63

2.2.2.2	Sedimentation behavior	64
2.2.2.3	Rheological behavior	64
2.2.3	Dispersant for alumina	67
2.2.4	Binder & plasticisers	68
2.2.4.1	Binder burn out	69
3.	PLAN OF THE WORK	72
4.	EXPERIMENTAL	75
4.1	CHARACTERISATION OF CERAMIC POWDERS	75
4.1.1	Sources of powders	75
4.1.2	Chemical analysis	75
4.1.3	Surface area measurement	76
4.1.4	Phase analysis	76
4.1.5	Particle size analysis	76
4.1.6	Thermogravimetric analysis	77
4.1.7	Differential thermal analysis	77
4.2	TAPE CASTING	77
4.2.1	Ingradient for tape casting	77
4.2.2	Evaluation of dispersion characteristics	79
4.2.2.1	Rheological study	79
4.3	MEMBRANE PREPARATION	79
4.3.1	Preparation of green tape	79
4.3.2	Drying of tapes	80
4.3.3	Binder burn out and firing of tape	82
4.4	DESIGN & FABRICATION OF HOLDER	82
4.4.1	Design of holder	82
4.4.2	Fabrication of holder	83
4.4.3	Firing of holder	83
4.4.4	Sealing of membrane to the holder	85

4.5 CHARACTERISATION OF MEMBRANE	86
4.5.1 Density measurement	86
4.5.2 Measurement of pore size & distribution	86
4.5.3 Measurement of permeability & permeate flux ..	86
4.5.4 Microbial separation	88
4.5.5 Microstructure of membrane	89
5. RESULTS AND DISCUSSION	90
5.1 FABRICATION OF THE MEMBRANE AND CONTROL OF ITS PORE STRUCTURE	90
5.1.1 Characterisation of alumina powder	90
5.1.1.1 Particle size analysis	90
5.1.1.2 Chemical analysis	90
5.1.1.3 Phase analysis	92
5.1.2 Tape Casting	94
5.1.2.1 Optimisation of dispersant	94
5.1.2.2 Optimisation of binder	96
5.1.2.3 Binder burn out from green tape	101
5.1.3 Sintering and pore formation in tape cast membrane	105
5.1.3.1 Effect of binder	110
5.1.3.2 Effects of firing temperature and time	120
5.1.3.3 Effects of particle size and its distribution	125
5.1.3.4 Effect of inorganic additives	134
5.1.3.5 Hydrated alumina as the starting material	135
5.1.3.6 Microstructural analysis	140
5.2 PERMEATION CHARACTERISTICS OF THE MEMBRANES	143
6. SUMMARY AND CONCLUSIONS	152
REFERENCES	155