Table 3.1  Decadal growth rate of Traffic (1951-1991).................................87  
Table 3.2  Share of Traffic (commodity-wise) at Major Ports (1950-1995).............88  
Table 3.3  Growth of traffic (commodity-wise) at Major Ports (1950-1995)..........89a  
Table 3.4(a)  Growth of traffic (commodity-wise) at Calcutta-Haldia (1950-1995)....90a  
Table 3.4(b)  Growth of traffic (commodity-wise) at Paradip (1950-1995).............90b  
Table 3.4(c)  Growth of traffic (commodity-wise) at Visakhapatnam (1950-1995).....91a  
Table 3.4(d)  Growth of traffic (commodity-wise) at Chennai (1950-1995)...........91b  
Table 3.4(e)  Growth of traffic (commodity-wise) at Tuticorin (1950-1995).........91c  
Table 3.4(f)  Growth of traffic (commodity-wise) at Cochin (1950-1995)............91d  
Table 3.4(g)  Growth of traffic (commodity-wise) at Visakhapatnam (1950-1995).....92a  
Table 3.4(h)  Growth of traffic (commodity-wise) at New Mangalore (1950-1995)....92b  
Table 3.4(i)  Growth of traffic (commodity-wise) at JNPT (1950-1995)..............92c  
Table 3.4(j)  Growth of traffic (commodity-wise) at Mumbai (1950-1995)...........92d  
Table 3.4(k)  Growth of traffic (commodity-wise) at Kandla (1950-1995)............93a  
Table 3.5  Traffic in POL and Products (1993-94 to 1996-97).............................94  
Table 3.6  Traffic in Iron-Ore (1993-94 to 1996-97).....................................95  
Table 3.7  Traffic in Coal (1993-94 to 1996-97)........................................95  
Table 3.8  Traffic in Iron and Steel (1993-94 to 1996-97)................................96  
Table 3.9  Traffic in Fertiliser and Fertiliser Raw materials (1993-94 to 1996-97)....96  
Table 3.10  Traffic in Foodgrains (1993-94 to 1996-97)....................................97  
Table 3.11  Traffic in Newsprint (1993-94 to 1996-97)....................................97  
Table 3.12  Traffic in Sugar (1983-84 to 1996-97).........................................98  
Table 3.13  Traffic in Cement (1993-94 to 1996-97)......................................98
Table 3.14 Production and Export of Coffee (1971-1985) .............................................. 99
Table 3.15 Area, Production & Tea Exports (1971-1985) ............................................... 99
Table 3.16 Growth in Container Traffic (1976-1987).......................................................... 100
Table 3.17 Container to Total Traffic (1990-98).......................................................... 101a
Table 3.18 Ranking of Major ports based on Total Cargo Traffic...................................... 101b
Table 3.19 Comparative Position of major ports (1950-1997) ......................................... 102
Table 3.20 Percentage Annual Average Growth Rate of Traffic at Major Ports (1950-1997) ........................................................................ 102a
Table 3.21 Hierarchical changes among major ports (commodity-wise), 1950-1997 .............................................................................................. 114a
Table 3.22 Turn around time for different cargo types ..................................................... 115a
Table 3.23 Average pre-berthing detention for different cargo types ......................... 115b
Table 3.24 Average parcel size for different cargo types .............................................. 116a
Table 3.25 Output per ship berth day for different cargo types ................................ 116b
Table 3.26 Non-working Time to the Total Time at Berth for different cargo types ........ 116c
Table 4.1 Capital Expenditure-Plan and Non-plan (1985-1998) ..................................... 123a
Table 4.2 Sudden Spurts in Capital Expenditure of Ports (1991-92 to 1994-95) ............. 124
Table 4.3 Draft Availability at Calcutta-Haldia Port Complex (1980-97) ...................... 125a
Table 4.4 Dredging Expenditure at major ports (1990-1997) ....................................... 125b
Table 4.5 Average Pre-berthing Detention at Major Ports ........................................... 126a
Table 4.6 Comparative table for subsidiary times of TRT .......................................... 128a
Table 4.7 Ship berth-day output .................................................................................... 128b
Table 4.8 Number of Port Employees in India (1980-1998) ........................................... 129
Table 5.5  Container handling Performance at selected Indian and Asian Ports (1991) ................................................................. 163
Table 5.6  Growth in Container Traffic (1986- 1996) ................................................................. 163
Table 5.7  Top 20 Container Ports in the World based on TEU throughput.................. 164
Table 5.8  Surplus Margin......................................................................................... 173a
Table 5.9  Operating Ratio ....................................................................................... 174a
Table 5.10 Salaries and Wages as Percentage of Operating Expenditure.............. 176a
Table 5.11 Operating Cost Per Unit of Cargo ............................................................. 177a
Table 5.12 Operating Cost Per Ship Visit.................................................................. 178a
Table 5.13 Capital Productivity ............................................................................... 179a
Table 5.14 Capital Intensity ...................................................................................... 180a
Table 5.15 Equipment Availability and Utilisation .................................................. 181 a
Table 5.16 Utilisation norms for the equipment ......................................................... 183
Table 5.17 Life of the Equipment .............................................................................. 184
Table 5.18 Replacement of Equipment...................................................................... 185
Table 5.19 Augmentation of Equipment ................................................................... 185
Table 5.20 Rank variability of major ports in terms of port performance ............. 187
Table 5.21 Variability of ranks of major ports in the 1990s...................................... 189
Table 6.1  Assessment of Qualities of Container Transport by Different Modes of Transport ........................................................................ 205
Table 6.2  Growth of Total Containerised Traffic (1981-1999) .............................. 209
Table 6.3  Containerised Traffic at Major Ports (1980-1998) ...................................... 210
Table 6.4  Container Handling Productivity at Major Foreign Ports and Indian Ports (1999-2000) ................................................................. 211
Table 6.5  Top 20 Container Ports (1992-96) ................................................................. 212
Table 7.13  Average Output per Ship Berth Day (commodity-wise) ...................... 275
Table 7.14  Average Output per Ship Berth Day (cargo category-wise)
at Visakhapatnam Port (1986-1997) ......................................................... 275
Table 7.15  Percentage of Idle Time at Berth to Time at Working Berth
at Visakhapatnam Port (1993-1997) ......................................................... 276
Table 7.16  Average Turn Round Time at Visakhapatnam Port (1993-1997) .......... 277
Table 7.17  Number of Vessels at Visakhapatnam Port (1975-1998) ................... 277
Table 7.18  Operating Ratio and Operating Surplus at
Visakhapatnam Port (1984-1997) .............................................................. 278
Table 7.19  Employees Trained at Port Technical Institute at
Visakhapatnam Port (1977-1998) ............................................................ 280
Table 7.20  Sample Training Programme Conducted at Port Technical
Institute--Visakhapatnam (1997-98) ......................................................... 281
Table 7.21  Suggested Berth Distribution at Visakhapatnam Port ...................... 303
Table 7.22  The Chronology of Major Events in the History of the Town .............. 306
Table 7.23  Landuse Pattern in Visakhapatnam, 1970 ........................................ 310
Table 7.24  Landuse Pattern in Visakhapatnam, 1990 ....................................... 311
Table 7.25  Changes of occupational structure (1961 to 1991) .......................... 313
Table 7.26  Growth of the Visakhapatnam Port and the city (1951 to 1991) .......... 316a
<table>
<thead>
<tr>
<th>Table</th>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.6</td>
<td>Port through-put Costs for Container and Break Bulk Cargo Movement (1992)</td>
<td>214</td>
</tr>
<tr>
<td>6.7</td>
<td>Forecast of Additional Container Port Throughput and expansion by region (1977-2005)</td>
<td>215</td>
</tr>
<tr>
<td>6.8</td>
<td>Container Capacity by 2019-20</td>
<td>215</td>
</tr>
<tr>
<td>6.9</td>
<td>Port Projects on offer for Private Sector Participation (1999)</td>
<td>224</td>
</tr>
<tr>
<td>6.10</td>
<td>Indicative Port Projects which may be offered for Private Sector Participation (1998)</td>
<td>227</td>
</tr>
<tr>
<td>6.11</td>
<td>Plan-wise Investment in Infrastructure</td>
<td>231</td>
</tr>
<tr>
<td>7.1</td>
<td>Plan-wise Investment at Visakhapatnam and other Major Ports</td>
<td>250</td>
</tr>
<tr>
<td>7.2</td>
<td>Distribution of cargo on different modes reaching Visakhapatnam Port</td>
<td>251</td>
</tr>
<tr>
<td>7.3</td>
<td>Hinterland demarcation of Visakhapatnam port by Railway Connection</td>
<td>256</td>
</tr>
<tr>
<td>7.4</td>
<td>Points equi-distant from the Visakhapatnam Port and the nearest Indian Major Ports on Various Railway Routes</td>
<td>257</td>
</tr>
<tr>
<td>7.5</td>
<td>Agriculture in Vishakhapatnam District (1991)</td>
<td>260</td>
</tr>
<tr>
<td>7.6</td>
<td>Livestock Resources in Vishakhapatnam District (1991)</td>
<td>261</td>
</tr>
<tr>
<td>7.7</td>
<td>Small Scale Industries in Vishakhapatnam District (as on 30/4/1997)</td>
<td>263</td>
</tr>
<tr>
<td>7.8</td>
<td>Extended Hinterland Districts of Visakhapatnam Port Area and Population (1991)</td>
<td>269</td>
</tr>
<tr>
<td>7.9</td>
<td>Traffic Growth at Visakhapatnam Port - Target and Actual (1988-1996)</td>
<td>271</td>
</tr>
<tr>
<td>7.10</td>
<td>Traffic Growth Rate (Commodity-wise) at Visakhapatnam Port (1951-1997)</td>
<td>271</td>
</tr>
<tr>
<td>7.11</td>
<td>Traffic Growth Rate (1950-51 to 1996-97)</td>
<td>272</td>
</tr>
<tr>
<td>7.12</td>
<td>Average Berth Occupancy at Visakhapatnam Port (1980-1996)</td>
<td>274</td>
</tr>
</tbody>
</table>