

## LIST OF FIGURES

	Page No
Fig 1.1 Structure of Cellulose	03
Fig. 1.2 Universal Testing Machine (UTM) used to measure tensile strength	18
Fig. 1.3 OX-TRAN instrument used for measure the gas barrier properties of the films	20
Fig 1.4 Classification of biopolymers and their nomenclature	29
Fig. 1.5 Biopolymer products	31
Fig. 1.6 Worldwide manufacturing capacity of bio plastics	32
Fig 2.1 IR spectra of cellulose	42
Fig 2.2 IR spectra of modified cellulose	43
Fig 2.3 Photograph of developed film	43
Fig 2.4 Tensile strength versus Parts per hundred Modified Cellulose in a (modified cellulose/PLA) blend	50
Fig 2.5 Young's Modulus versus Parts per hundred Modified Cellulose in a (modified cellulose/PLA) blend	51
Fig 2.6 Elongation at break versus Parts per hundred Modified Cellulose in a (modified cellulose/PLA) blend	52
Fig 2.7 Oxygen permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PLA) blend	54
Fig 2.8 Water vapour permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PLA) blend	55
Fig 2.9 Scanning Electron Micrograph of 10:90 (modified cellulose/PLA) blend	57
Fig 2.10 Scanning Electron Micrograph of 50:50 (modified cellulose/PLA) blend	57
Fig 2.11 Scanning Electron Micrograph of 70:30 (modified cellulose/PLA) blend	58
Fig 2.12 Scanning Electron Micrograph of 90:10 (modified cellulose/PLA) blend	58

Fig 3.1	Tensile strength versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA) blend	68
Fig 3.2	Young's Modulus versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA) blend	69
Fig 3.3	Elongation at break versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA) blend	70
Fig 3.4	Oxygen permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA) blend	72
Fig 3.5	Water vapour permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA) blend	73
Fig 3.6	Scanning Electron Micrograph of 10:90 (modified cellulose/PVA) blend	75
Fig 3.7	Scanning Electron Micrograph of 30:70 (modified cellulose/PVA) blend	75
Fig 3.8	Scanning Electron Micrograph of 50:50 (modified cellulose/PVA) blend	76
Fig 3.9	Scanning Electron Micrograph of 70:30 (modified cellulose/PVA) blend	76
Fig 3.10	Scanning Electron Micrograph of 80:20 (modified cellulose/PVA) blend	77
Fig 3.11	Scanning Electron Micrograph of 90:10 (modified cellulose/PVA) blend	77
Fig 4.1	Oxygen permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	85
Fig 4.2	Water Vapour permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	87
Fig 4.3	Tensile strength versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	92
Fig 4.4	Young's Modulus versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	92
Fig 4.5	Elongation at break versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	93
Fig 4.6	Scanning Electron Micrograph of 10:50:40 (modified cellulose/PVA/PLA) blend	94

Fig 4.7	Scanning Electron Micrograph of 25:35:40 (modified cellulose/PVA/PLA) blend	94
Fig 4.8	Scanning Electron Micrograph of 40:20:40 (modified cellulose/PVA/PLA) blend	95
Fig 4.9	Scanning Electron Micrograph of 55:05:40 (modified cellulose/PVA/PLA) blend	95
Fig 5.1	Tensile strength versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PP) 60/40 blend	104
Fig 5.2	Young's Modulus versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PP) 60/40 blend	104
Fig 5.3	Elongation at break versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PP) 60/40 blend	105
Fig 5.4	Oxygen permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PP) 60/40 blend	109
Fig 5.5	Water vapour permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PP) 60/40 blend	110
Fig 5.6	Scanning Electron Micrograph of 10:50:40 (modified cellulose/PLA/PP) blend	114
Fig 5.7	Scanning Electron Micrograph of 15:45:40 (modified cellulose/PLA/PP) blend	114
Fig 5.8	Scanning Electron Micrograph of 35:25:40 (modified cellulose/PLA/PP) blend	115
Fig 5.9	Scanning Electron Micrograph of 55:05:40 (modified cellulose/PLA/PP) blend	115
Fig 6.1	Oxygen permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PP) blend	122
Fig 6.2	Water vapour permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PP) blend	123
Fig 6.3	Tensile strength versus Parts per hundred Modified Cellulose in a (modified cellulose/PP) blend	125
Fig 6.4	Young's Modulus versus Parts per hundred Modified Cellulose in a (modified cellulose/PP) blend	126

Fig 6.5	Elongation at break versus Parts per hundred Modified Cellulose in a (modified cellulose/PP) blend	126
Fig 6.6	Scanning Electron Micrograph of 10:90 (modified cellulose/PP) blend	129
Fig 6.7	Scanning Electron Micrograph of 90:10 (modified cellulose/PP) blend	130
Fig 7.1	IR spectra of modified cellulose of 2-flouro benzoyl chloride	137
Fig 7.2	Oxygen permeation versus Parts per hundred Modified Cellulose in a (modified cellulose of /PVA)/(PLA) 60/40 blend	143
Fig 7.3	Water Vapour permeation versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	145
Fig 7.4	Tensile strength versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	147
Fig 7.5	Young's Modulus versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	148
Fig 7.6	Elongation at break versus Parts per hundred Modified Cellulose in a (modified cellulose/PVA)/(PLA) 60/40 blend	148
Fig 7.7	Scanning Electron Micrograph of 10:50:40 (modified cellulose/PVA)/(PLA) 60/40 blend	150
Fig 7.8	Scanning Electron Micrograph of 25:35:40 (modified cellulose/PVA)/(PLA) 60/40 blend	150
Fig 7.9	Scanning Electron Micrograph of 40:20:40 (modified cellulose/PVA)/(PLA) 60/40 blend	151
Fig 7.10	Scanning Electron Micrograph of 55:05:40 (modified cellulose/PVA)/(PLA) 60/40 blend	151