LIST OF FIGURES

Figure 3.1 Flow Diagram of Ammonia Production Plant of a Fertilizer Industry

Figure 4.1 Main Flow Chart

Figure 4.2 Subroutine Flow Chart for GA

Figure 4.3 Subroutine Flow Chart for Modification

Figure 5.1 Variation of TAC of HEN with $\Delta T_{\text{min}}$

Figure 5.2 Variation of Area of HEN and Utilities Required with $\Delta T_{\text{min}}$

Figure 5.3 Grid Diagram of the Existing HEN for $\Delta T_{\text{min}}$ Approach

Figure 5.4 Variation of TAC of HEN with $Q_{\text{min}}$

Figure 5.5 Variation of Area of HEN and Utilities Required with $Q_{\text{min}}$

Figure 5.6 Variation of Pinch Temperature with $Q_{\text{min}}$

Figure 5.7 Grid Diagram of the Existing HEN for $Q_{\text{min}}$ Approach

Figure 5.8 Modified Flow Diagram of the Ammonia Plant

Figure II.1 Pseudo Code for GA

Figure II.2 Working Principle of Single Point Crossover Operator

Figure II.3 Working Principle of Two Point Crossover Operator