List of Figures

Title

2.1 Batch distillation curve
2.2 Composition - Initial stages
2.3 Composition - Intermediate stages
2.4 Composition - Intermediate stages
2.5 Composition - Final stages
2.6 Residue composition evolution

3.1a Variation of group interaction parameters with temperature
Furfural - CH$_2$ group parameters
Original form of UNIFAC

3.1b Variation of group interaction parameters with temperature
Furfural - CH$_2$ group parameters
UNIFAC - KIKIC modification

3.2 T - X Diagram for Furfural (1) - Cyclohexane (2)
3.3 T - X Diagram for Furfural (1) - Heptane (2)
3.4 T - X Diagram for Furfural (1) - Trimethylhexane (2)
3.5 T - X Diagram for Furfural (1) - Dodecane (2)
3.6 T - X Diagram for Furfural (1) - Hexadecane (2)
3.7 T - X Diagram for Furfural (1) - Octadecane (2)
3.8 T - X Diagram for Furfural (1) - Docosane (2)
3.9a Variation of group interaction parameters with temperature
Aniline - CH$_2$ group parameters
(Non Cyclo CH$_2$ group )

3.9b Variation of group interaction parameters with temperature
Aniline - CH$_2$ group parameters
(Cyclo CH$_2$ group )

3.10 T - X Diagram for Aniline (1) - Cyclohexane (2)
3.11 T - X Diagram for Aniline (1) - Hexane (2)
3.12 T - X Diagram for Aniline, (1) - Heptane (2)
3.13 T - X Diagram for Aniline (1) - Trimethylpentane (2)
3.14 T - X Diagram for Aniline (1) - Dodecane (2)
3.15 T - X Diagram for Aniline (1) - Hexadecane (2)
3.16 T - X Diagram for Aniline (1) - Octadecane (2)
3.17 Convergence characteristic for CH$_2$ - Furfural interaction parameter at temperature 20$^0$C
3.18 Convergence characteristic for Furfural - CH$_2$ interaction parameter at temperature 20$^0$C
3.19 Flow chart for group interaction parameter evaluation
3.20 Vacumm distillation apparatus
3.21 Aniline point apparatus
4.1 The algorithm for L-L-E calculation
4.2 Convergence characteristic for Furfural-Paraffin-Aromatic system at temperature 40$^0$C
4.3 Sulfolane-Paraffin-Aromatic system at temperature 120$^0$C
4.4 Concentration of Paraffin in raffinate for extraction of ATF with Sulfolane at $120^\circ C$

4.5 Concentration of Aromatic in raffinate for extraction of ATF with Sulfolane at $120^\circ C$

4.6 Concentration of Napthene in raffinate for extraction of ATF with Sulfolane at $120^\circ C$

4.7 Ratio of Paraffin to Aromatic in raffinate for extraction of ATF with Sulfolane at $120^\circ C$

4.8 Flow chart for L-L-E computations

5.1 Furfural-Cyclohexane-Paraffin system at temperature $40^\circ C$

5.2 Furfural-Paraffin-Napthene system at temperature $40^\circ C$

5.3 Furfural-Paraffin-Aromatic ternary diagram at temperature $120^\circ C$

5.4 Ratio of Paraffin to Aromatic in raffinate at different stages of extraction with Furfural at $120^\circ C$

5.5 Fraction of Paraffin recovered in raffinate at different stages of extraction with Furfural at $120^\circ C$

5.6 Number of moles of extract at different stages of extraction with Furfural at $120^\circ C$

5.7 Number of moles of raffinate at different stages of extraction with Furfural at $120^\circ C$

5.8 Mole fraction distribution in extract phase of Paraffin (ensemble no.1) at different stages of extraction with Furfural at $120^\circ C$
5.9 Mole fraction distribution in raffinate phase of Paraffin (ensemble no. 1) at different stages of extraction with Furfural at 120°C.

5.10 Mole fraction distribution in extract phase of Aromatic with four Benzene rings (ensemble no. 2) at different stages of extraction with Furfural at 120°C.

5.11 Mole fraction distribution in raffinate phase of Aromatic with four Benzene rings (ensemble no. 2) at different stages of extraction with Furfural at 120°C.

5.12 Mole fraction distribution in extract phase of Aromatic with three Benzene rings (ensemble no. 3) at different stages of extraction with Furfural at 120°C.

5.13 Mole fraction distribution in raffinate phase of Aromatic with three Benzene rings (ensemble no. 3) at different stages of extraction with Furfural at 120°C.

5.14 Mole fraction distribution in extract phase of Aromatic with one Anthracene and one Benzene rings (ensemble no. 4) at different stages of extraction with Furfural at 120°C.

5.15 Mole fraction distribution in raffinate phase of Aromatic with one Anthracene and one Benzene rings (ensemble no. 4) at different stages of extraction with Furfural at 120°C.

5.16 Mole fraction distribution in extract phase of Aromatic with one Chrysene ring (ensemble no. 5) at different stages of extraction with Furfural at 120°C.
5.17 Mole fraction distribution in raffinate phase of Aromatic with one Chrysene ring (ensemble no. 5) at different stages of extraction with Furfural at 120°C

5.18 Mole fraction distribution in extract phase of Aromatic with one Napthalene and one Benzene rings (ensemble no. 6) at different stages of extraction with Furfural at 120°C

5.19 Mole fraction distribution in raffinate phase of Aromatic with one Napthalene and one Benzene rings (ensemble no. 6) at different stages of extraction with Furfural at 120°C