Tradition and innovation are two decisive aspect of science. Tradition being the basis embodies cumulation of wisdom in the body of knowledge and therefore paving way for innovation. Innovation is as adventure, a challenge, with which origins the role of calling into question ones own scientific identity gains through tradition. Persisting in tradition without innovation soon leads to a tiresome routine and dies. On the other hand pure innovation harbors the danger of superficiality. Nevertheless, challenge and willingness can only justify science.

At this crossroad, after tortuous golden years of Ph.D. I set back in introspection and retrospection, my mind flashes on the source of enthusiasm and inspiration been bestowed upon by numerous people, I wish to record my gratitude to all of them.

With an ineffable sense of profound gratitude and place on record my indebtedness to Prof. Dr. G.V.KayandePatil for his valuable guidance and instructions and for his unflagging enthusiasm and patience throughout the project. He is the person who introduced me to almost all versions of this wonderful field. His unsatiable hunger for more and more quality work has ever kept me on toes. It is his vigilant research insight, stalwart cognizance, perseverance, prodigious criticism and inspiration as an escort at every stage ultimately gave shape to the dissertation and brought it to its culmination which enabled me to bring this project report in a presentable manner and complete my work in time.

I present my deepest sense of gratitude towards Dr. B.B.Rayate, Director IMRT, Nashik and all faculty members of IMRT, Nashik for giving me this opportunity, providing necessary facilities, moral support and encouragement at crucial time.
I take immense pleasure in recording my deep regards, respect and thanks to Mr. Glenn Saldanha (Chairman and Managing Director) and Mrs. Cheryl Pinto (Director-Corporate Affairs) Glenmark Pharmaceuticals Ltd. for giving me this opportunity, motivation and inspiration at all stages of this research work.

I present my deepest sense of gratitude towards all my Glenmark colleagues, specially Mr. Rajesh Desai (Director – Finance, Legal & IT), Mr. Pradipto Mukhergee (General Manager Finance) and Mr. Pradeep Kulkarni (Sr. Manager Finance) for providing moral support and encouragement throughout my research work.

Last but not the least I am extremely thankful to all family members especially father Kashiram Deoman Patil and mother Sumanbai Kashiram Patil, father-in-law Dr. Raosaheb Amruta Shinde and mother-in-law Dr. Usha Raosaheb Shinde for their endless patience and blessings, deep thoughts and love for me. I am unable to find words to thank my wife Dr. Rupali Kiran Patil as her love, care and encouragement always made me success. The quite smiles of my son Kaustubh Kiran Patil and daughter Kasturi Kiran Patil always strengthen me. All the words wouldn't sum up the pain and hardship my family members had to face in my ascent to the achievement. Despite the agony and inconvenience, they provided me anything and everything throughout my carrier. It will be impossible to find appropriate means to fulfill the eternal debt, which I owe to them.

At last I am once again heartfully thanks to all those who were directly or indirectly help me to complete this project on time and make my dream come true.

(Mr. Kiran Kashiram Patil)